



					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	5/30/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		JRB 9/6/19
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
130 Packaging 3-1 - Stock - B4B	1 pcs	5/30/19	0.00 0.00	Packaging 3 - 1 - B4B		JRB
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	5/30/19	0.00 0.00	DC - 1 - B4B	DAG 21 9-59	SEP 05 2019
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	5/30/19	0.00 0.00	QC 21 - FG - 21	DAG 21 9-59	SEP 05 2019
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev:

135 - Document Control - Photocopy bluefile & type labels per PPP D139-799-015 CHG006

140 - QC21- Final Inspection - Work Order Release

4/25/2016

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5147510
AN3C5A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5083907
AN526-1032R16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162000
AN832-6J	Union	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5181730
AN924-6J	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5181737
CB2000CRA3-28	Stud	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5181737
CB4022V3CR8	Anchor Nut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5181737
CB91	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181737
D4121-1	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181737
D4121-3	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181737
D4121-5	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181737
D4131-041	Manifold Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181737
D4131-043	Doublet Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181737
D4146-1	Fitting	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5181737
D4182-1	Fitting, Quick Disconnect	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5181737
D4384-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181737
MS21043-3	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5181737
MS21919-WDG9	Clamp	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5181737
MS21919WCH16	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5181737
MS21919WCH4	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5181737
MS21919WCH9	Clamp	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5181737
NAS1149C0316R	Washer	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5181737
NAS1149C0332R	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5181737
NAS1149C0932R	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5181737
NAS43DD3-80N	Spacer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5181737

Operation
110-Packaging 1 - Pick Kit

Job Allocations

Component Part	Required	Inventory	Allocated
AN3C3A	4	416	0
AN3C5A	3	1,547	0
AN526-1032R16	4	137	0
AN832-6J	2	37	0
AN924-6J	4	8	0
CB2000CRA3-28	3	22	0
CB4022V3CR8	3	35	0
CB91	2	70	0
D4121-1	2	16	0
D4121-3	1	14	0
D4121-5	1	14	0
D4131-041	1	6	0
D4131-043	1	23	0
D4146-1	2	25	0
D4182-1	2	22	0
D4384-1	1	26	0
MS21043-3	10	1,018	0
MS21919-WDG9	9	161	0
MS21919WCH16	2	30	0
MS21919WCH4	2	30	0
MS21919WCH9	4	70	0
NAS1149C0316R	6	127	0
NAS1149C0332R	8	5,748	0
NAS1149C0932R	4	77	0
NAS43DD3-80N	3	79	0

Part Specifications

Specifications could not be found.

Plex 4/25/19 11:43 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality	DEPARTMENT/PROCESS	Sequence #: _____ QTY Affected: _____ Disposition _____	MRB (QS1042)
Date: _____		Description Work Order Deviation _____		
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		
Completed By		Lead hand / Supervisor		
QC / QA Coordinator		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		